

Isolation of Fungal Species and Optimization of Substrate and Carbon Source for Milk Clotting Enzyme the Production

Research Article

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Abstract

Rennet is a complex of enzyme used to clot milk in the process of cheese making. Microbial milk clotting enzymes have been highly valued as calf rennet substitutes in cheese making industry. Hence the present work was focused on the isolation of potential fungal species from probiotic curd for milk clotting enzyme production. The isolated fungi was identified as *Aspergillus* species species. The effect of skimmed milk powder, peptone, soybean meal flour and their combined effect was studied and optimized for the maximum production of milk clotting enzyme using isolated *Aspergillus* species. The effect of various carbon sources such as glucose, fructose, sucrose, maltose and galactose on milk clotting enzyme production was also studied and optimized for maximum milk clotting enzyme production. The sucrose was identified as best carbon source for milk clotting enzyme production using skimmed milk powder combined with peptone based fermentation media. The galactose was identified as best carbon source for milk clotting enzyme production using skimmed milk powder combined with soybean meal flour based fermentation media. The maximum milk clotting activity of 923 MKU was obtained using fermentation media containing skimmed milk powder 0.5%(w/v), peptone 1%(w/v) and sucrose 1%(w/v) as carbon source. The maximum milk clotting activity 960 MKU was obtained using fermentation media containing skimmed milk powder 0.5%(w/v), soybean meal flour 1%(w/v) and galactose 1%(w/v) as carbon source. Thus the isolated *Aspergillus* species was found as a potential fungal source for the production of milk clotting enzyme.

Keywords: Microbial rennet; Fungal isolation; Optimization; Milk clotting

Introduction

Rennet is an extract from the fourth stomach of young ruminants, such as cows, goats, and sheep. A majority of global reports predict a boom in the cheese market with more than 20% projected consumption between 2008 and 2015 and it is slated at 21 million tonnes by the year 2015 [1]. The average cheese consumption nearly tripled between 1970 and 2003, from 11 pounds to 31 pounds per person. Owing to the limited availability of proper stomachs for rennet production, cheese makers have looked for other ways to coagulate the milk since at least Roman times. An increase in world wide demand for cheese production per year over the past 20 years coupled with reduced supply of calf rennet, has led to a search for microbial rennet as substitute for animal rennet [2,3].

There are many sources of enzymes, ranging from plants, fungi, and microbial sources, that will substitute for animal rennet. Cheeses produced from any of these varieties of rennet are suitable for lacto-vegetarians to consume. Microbial rennet have several advantages over animal rennet. Microbial rennet is easy to produce and purify, and do not rely on the availability of animal materials [4,5]. Microbial rennet is used for one-third of all the cheese consumed worldwide at present. Moulds such as *Rhizomucor miehei* are able to produce proteolytic enzymes [6,7]. The milk-clotting enzyme was produced by *The Aspergillus oryzae* was reported to produce milk clotting enzyme under solid substrate culture conditions [8].

The flavour and taste of cheeses produced with microbial rennet tend towards some bitterness, especially after longer maturation

periods [9]. The crude enzymatic extract was produced by the thermophilic fungus *Thermomucor indicae-seudaticae* N31 and the hydrolytic activity profile of the enzymatic extract on whole bovine casein was analyzed by gel electrophoresis and RP-HPLC revealed low proteolytic action towards casein fractions and a peptide profile similar to the one obtained with commercial *Rhizomucor miehei* protease [10]. The milk clotting enzyme from *Bacillus amyloliquefaciens* D4 was purified into 17.2 fold with 20% recovery by precipitation in ammonium sulfate and ion-exchange chromatography. The molecular mass of the enzyme using SDS-PAGE was found to be 58.2 kDa and proved it to be a metallo-protease by EDTA inhibition [11].

The cheese industry is seeking novel microbial sources of milk clotting enzyme for cheese production. Hence the present work was focused on the isolation of potential fungal species from probiotic curd as microbial source and to study the effect of various fermentation media with different substrate combination and carbon source on the production of milk clotting enzyme using the isolated fungal species.

Materials and Methods

Isolation of fungal species from probiotic curd

Aspergillus species was isolated from waste probiotic curd using Peptone-Dextrose Agar (PDA) media. The diluted sample was inoculated in PDA petri-plates and incubated at 32°C for 3 days. The isolated *Aspergillus* species was purified and cultivated in PDA slants at 32°C for 3 days, stored at 5°C and subcultured periodically.

Microscopic identification isolated fungal species

The morphology of isolated pure culture was observed using macroscopic and microscopic methods. The color, formation of spores and mycelium type of pure fungal culture in petri-plates were observed. The morphological characteristics of the mycelium of the isolated fungi species was observed using light microscope (LMI-BN-123001, Lawrence and Mayo, India.) [12-14].

Preparation of inoculum culture

The inoculum culture of isolated *Aspergillus* species was cultivated in skimmed milk powder-PDA Agar slants at 32°C for 3 days. The spore suspension prepared was used for the production of milk clotting enzyme.

Effect of different fermentation media

The effect of varied concentration of skimmed milk powder, peptone and soybean meal flour was studied on milk clotting enzyme production by isolated *Aspergillus* species. The composition (% w/v) of various fermentation media used is given below. Media 1: Skimmed milk powder (SMP) - 0.5%, Media 2: SMP - 0.5%; Peptone - 1%, Media 3: SMP - 1%; Peptone - 1%, Media 4: SMP - 0.5%; Peptone - 2%, Media 5: SMP - 1%; Peptone - 2%, Media 6: SMP - 0.5%; Soybean meal flour (SBMF) - 1%, Media 7: SMP - 1%; SBFM - 1%, Media 8: SMP - 0.5%; SBFM - 2%, Media 9: SMP - 1%; SBFM - 2% and Media 10: SMP - 0.5%; SBFM - 3%(w/v). Other media components such as glucose 1%, KCl - 0.5%, MgSO₄ - 0.5%, FeSO₄ - 0.01% and pH 6 were maintained constant. The autoclaved fermentation media was inoculated with 2% inoculum and incubated in a temperature controlled shaker at 32°C and 150 rpm for 3 days.

Effect of carbon source

The effect of various carbon sources on milk clotting enzyme production by isolated *Aspergillus* species was studied using SMP-peptone media and SMP-SBMF media. The carbon sources such as glucose, fructose, sucrose, lactose and galactose were studied at 1% (w/v) concentration using best SMP-peptone and SMP-SBMF media. Other media components were maintained at constant as mentioned earlier. The autoclaved fermentation media was inoculated with 2% inoculum and incubated in a temperature controlled shaker at 32°C and 150 rpm for 3 days.

Estimation of milk clotting activity

The calcium chloride-skimmed milk powder solution was prepared by dissolving 0.11 g of calcium chloride and 5 g of skimmed milk powder in 100 ml of distilled water. The calcium chloride-skimmed milk powder solution was pre-incubated for 10 min at 35°C, 5 ml of this solution was added to 0.5 ml of enzyme and the time taken for clotting of the solution was noted. The milk clotting activity (MCA) of the crude enzyme was determined using the relation in terms of milk clotting unit (MCU) was $MCA = (2400 * 5D) / (0.5T)$, where, "D" is the dilution factor and "T" is the milk clotting time in seconds [15].

Results and Discussion

Isolation fungal species from probiotic curd

The sample from waste probiotic curd was diluted and inoculated on PDA plates. The colonies grown on agar plate after 3 days of incubation at 32°C was observed as shown in Figure 1. The colony observed with uniform spores was subcultured for further isolation. The subcultured isolate grown in PDA plate was observed as shown in Figure 2. The isolated culture was subcultured in the same media for further purification and characterization. The purified fungal isolate was observed as shown in Figure 3. The purity, macroscopic appearance and colour of the isolated fungal culture shown in Figure 3 was analyzed. The isolated fungal culture was found as pure with uniform spore formation and dark grey to black in colour. The purified fungal isolate was subcultured in PDA agar slants and stored at 4°C and subcultured periodically for further use.

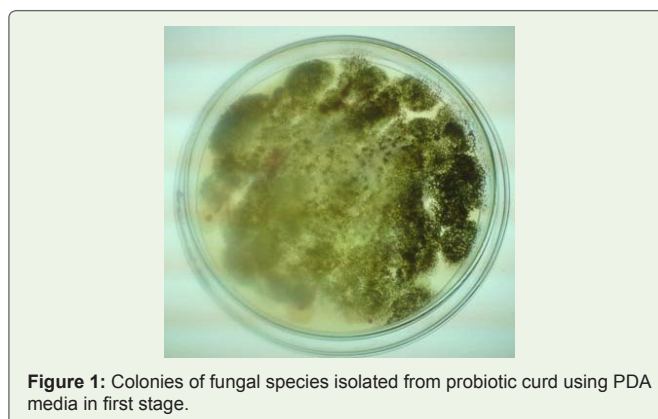


Figure 1: Colonies of fungal species isolated from probiotic curd using PDA media in first stage.

Microscopic observation of isolated fungal species

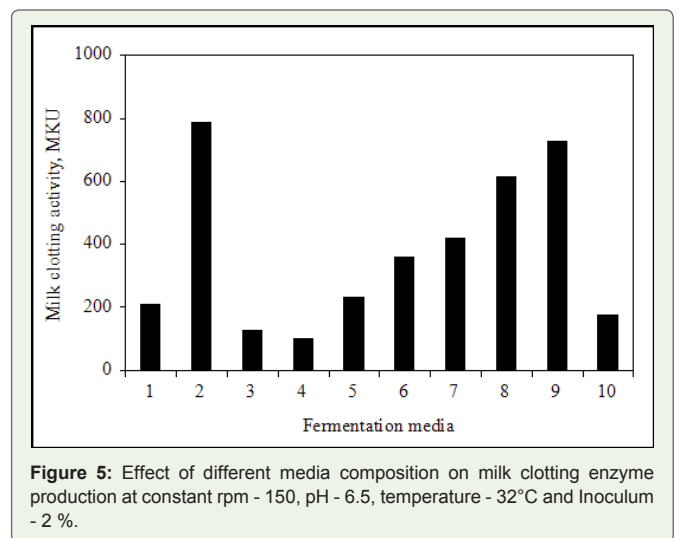
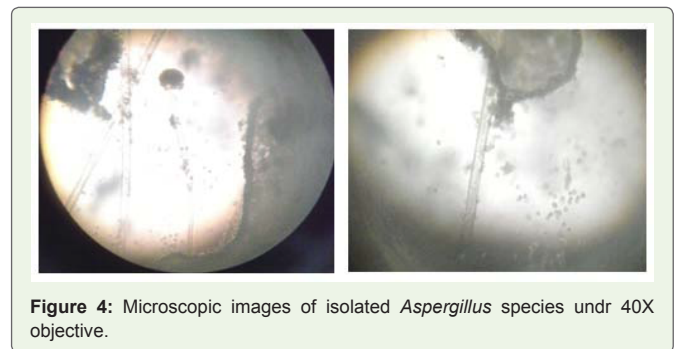
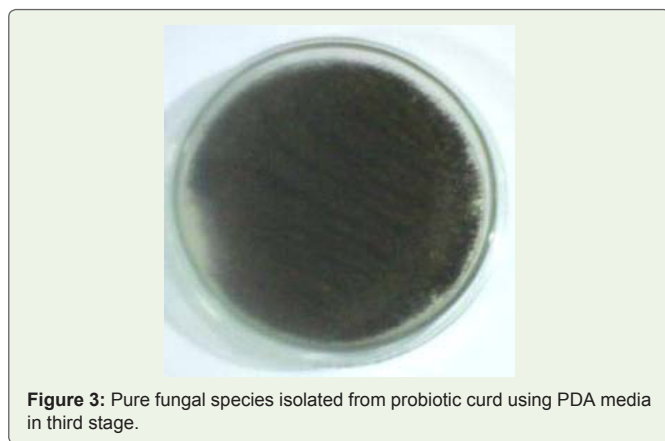
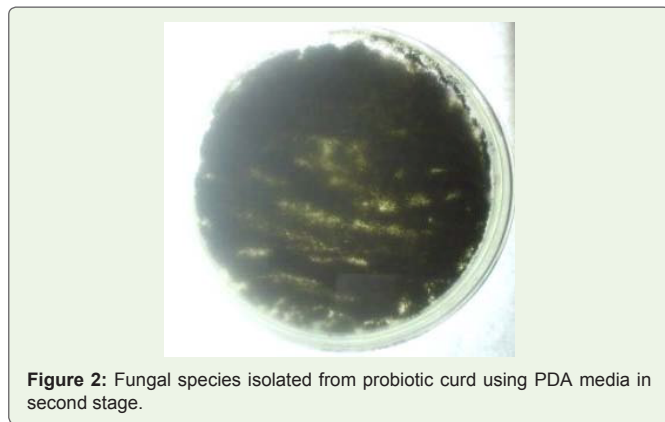
The microscopic characteristics of the isolated fungal species was observed under light microscope as shown in Fig. 4. The mycelium was observed with thin tubular and transparent hyphae, conidiophore, conidia head with tiny black conidia. The appearance and morphological characteristics of the isolated fungal species was analyzed and found to match with *Aspergillus niger*. Hence the isolated fungal culture from probiotic curd was identified as *Aspergillus niger* [12,13].

Effect of different media composition on milk clotting enzyme production

The effect of various fermentation media containing different composition of SMP-Peptide and SMP-SBMF meal flour on milk clotting enzyme production was observed as given in Figure 5. The maximum milk clotting activity of 786.88 MCU was obtained for fermentation media 2 containing 0.5% SMP and 1% Peptide. The maximum milk clotting activity of 7277.27 MCU was obtained for fermentation media 9 containing 1% SMP and 2% SBMF. Thus the fermentation media 2 and 9 were selected for further optimization of milk clotting enzyme production using isolated *Aspergillus* species.

Effect of carbon source on milk clotting enzyme production

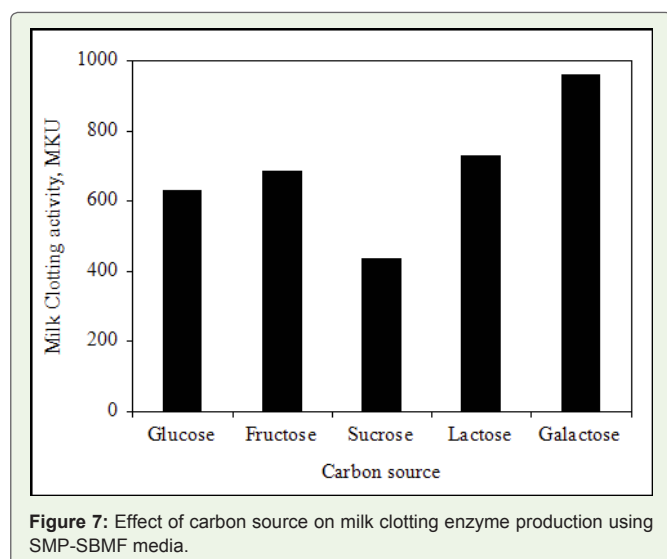
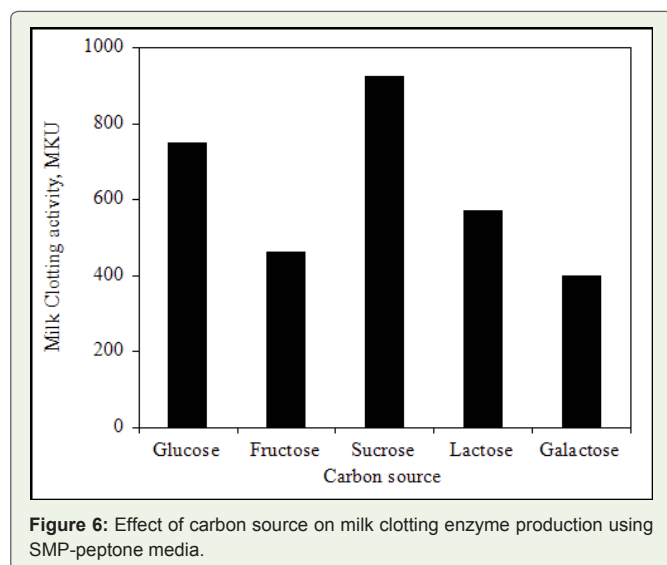
Effect of carbon source on milk clotting enzyme production using SMP-peptide media



The effect of various carbon sources such as glucose, fructose, sucrose, lactose and galactose at 1% concentration on milk clotting enzyme production using SMP-Peptide fermentation media was observed as shown in Figure 6. The maximum milk clotting enzyme activity of 923.08 MCU was obtained using 1% sucrose as carbon source. The lowest milk clotting enzyme activity of 400 MCU was obtained using 1% galactose as carbon source. Thus the sucrose was found as best carbon source for milk clotting enzyme production using SMP-peptide media and isolated *Aspergillus* species.

Effect of carbon source on milk clotting enzyme production using SMP-SBMF media

The effect of various carbon sources such as glucose, fructose, sucrose, lactose and galactose at 1% concentration on milk clotting enzyme production using SMP-SBMF fermentation media was observed as shown in Figure 7. The maximum milk clotting enzyme activity of 960 MCU was obtained using 1% galactose as carbon source. The lowest milk clotting enzyme activity of 436.36 MCU was obtained using 1% sucrose as carbon source. Thus the galactose was found as best carbon source for milk clotting enzyme production by isolated *Aspergillus* species using SMP-SBMF media. The reported milk clotting activity using SBMF as natural substrate is comparable with the the milk clotting activity reported for *Aspergillus oryzae* MTCC 534 using wheat bran as substrate under solid state fermentation [16].



Conclusions

A fungal species was successfully isolated from probiotic curd and found to be a potential microbial source for milk clotting enzyme production. The isolated fungal species was identified as *Aspergillus* species using morphological characteristics. The milk clotting enzyme activity obtained using SMP-SBMF fermentation media with galactose as carbon source was found higher than the activity obtained for SMP-Peptone media with sucrose as carbon source. Thus the fermentation media containing 1% SMP, 2% SBMF and 1%

galactose was found as optimal media components for milk clotting enzyme production using isolated *Aspergillus* species.

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